



Holds fractional size drills, tools and tungsten rods with 1/16", 3/32", 1/8" and 3/16" diameter shanks

NOTES:

1. Loosen chuck nut and insert tool or tungsten rod to the proper depth As shown above, and tighten chuck nut to securely hold object.

2. Be sure to insert tool or rod in center of chuck until it hits the correct step for the size tool you are using before tightening chuck nut.

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		Title: COMMANDO SERIES 102 TOOL DESIGN WITH #20 STEP COLLET	
SIZE NONE	SCALE NONE	PART - DWING NUMBER 102-xxxx HOLDERS	REV A